

**EasyTech.One** is a Pellet stoves control system available in Air and Hydro version.

Is characterised by:

- Installing and use simplicity
- Simple and direct user's functions
- Reliable and flexible functioning software with well-established TiEmme elettronica technology
- Advanced functions available for the builder to adapt to different stoves and installations

### Product composition:

- Control Board with 4 fixing points, solid and sure.
- Extractable connectors
- Exhausting Temperature Probe until 500 °C
- Room Temperature Probe
- Boiler Probe
- Connection cable Main Board - Control Panel
- Control Panel with antistatic cover
- Connector RS232 for the Modem/Computer connection

### Safety rules

Before working on the system make follow:

- The accident prevention and Room prevention rules
- The National Institute rules against the work accidents
- The legal safety rules



### Conformity declaration

**Applied rules:** EN 60730-1 50081-1 EN 60730-1 A1 50081-2

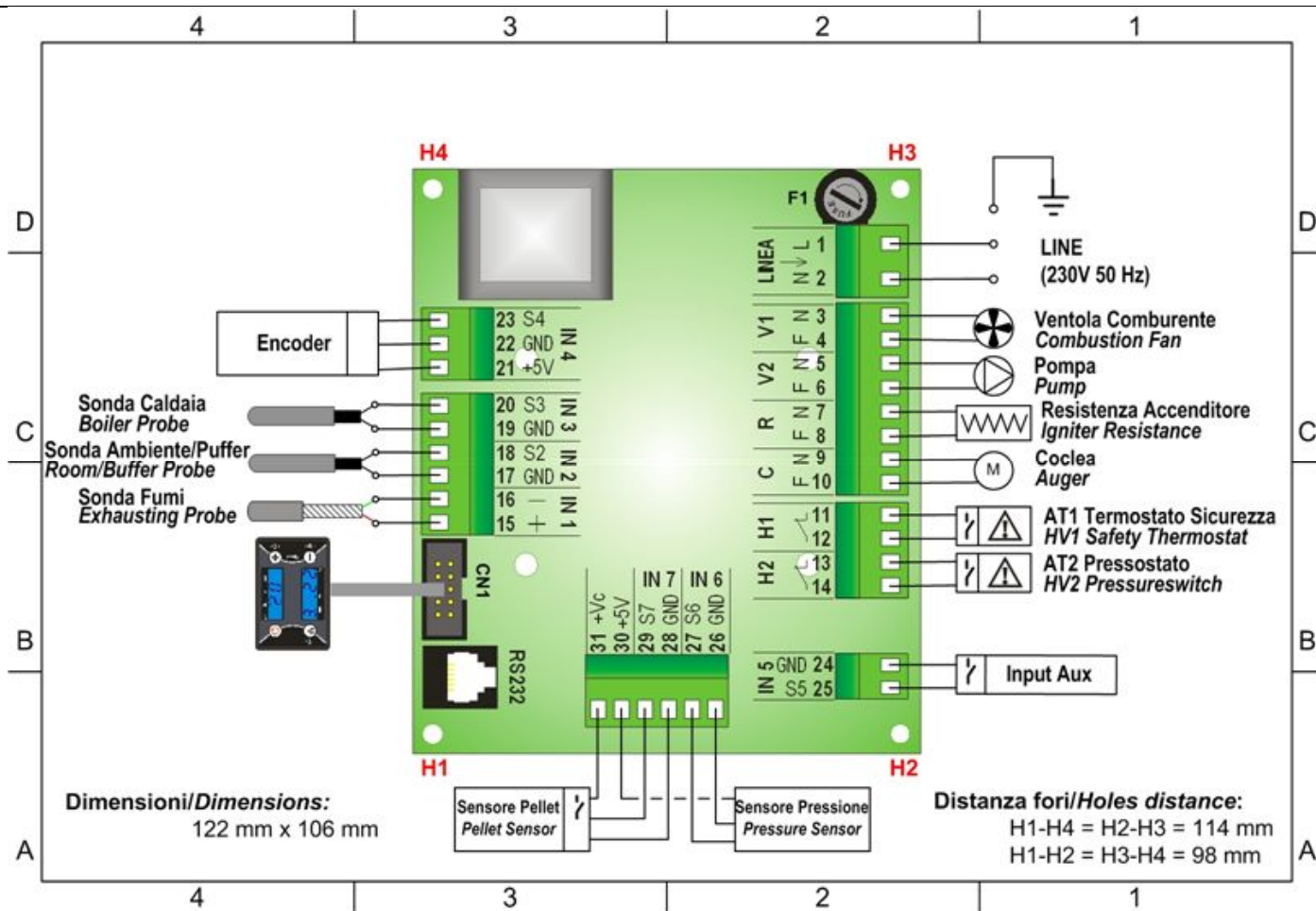
This manual is done with care and attention, but the information could be incomplete, not comprehensive or could have mistakes. For this reason the design, the information could be modified without advance notice according to the model.

TiEmme elettronica is not responsible for the incomplete or not correct information

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## 1 Connections

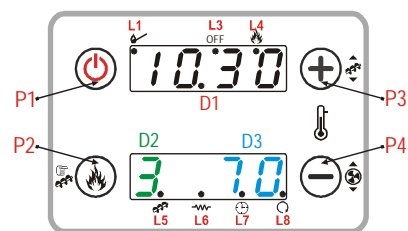


PIN		Function	Characteristics
1	N	Voltage Power Supply	230 Vac ± 10% 50/60 Hz <b>F1</b> = Fuse T5,0 A
2	L		
3	N	Combustion Fan	Triac Regulation 1A max
4	L		
5	N	Pump	Triac Regulation 1A max
6	L		
7	N	Igniter Resistance	Relè 3 A max
8	L		
9	N	Auger Pellet Engine	Triac Regulation 1A max
10	L		
11		Safety Thermostat Input HV1	Contact ON/OFF Normally closed To Bypass if not used
12			
13		Safety PressureSwitch Input HV2	Contact ON/OFF Normally closed To Bypass if not used
14			
15	Red+	Exhausting Temperature Probe	Thermocouple K: 500 °C Max
16	Green-		
17		Probe or Room Thermostat / Buffer Probe	NTC 10K @25 °C: 80 °C Max
18			
19		Boiler Temperature Probe	NTC 10K @25 °C: 120 °C Max
20			
21	+5V	Encoder Signal	Signal TTL 0 / 5 V
22	GND		
23	SEG		
24		AUX Input: Chrono/Room Thermostat	Contact ON/OFF
25			
26	GND	Pressure Water Sensor	Analog Signal
27	SEG		
30	+5V		
28	GND		
29	SEG	Level Pellet Sensor	Signal 0 / 5 V
31	+V		
CN1		Connector to Keyboard	Flat Cable
RS23		Connector RS232	Connection to Modem/Computer

## 2 Control Panel: Use and Functions

### 2.1 Led / Display

Led	Fix	Blinking
L1	Stabilization phase	Ignition Start phase
L3	Stove OFF	Extinguishing phase
L4	Work phase	Modulation/Standby phase
L5	Engine Auger ON	
L6	Igniter Resistance ON	
L7	Chrono Program enabled	
L8	Pump ON	
D1	Time	
D2	Work Combustion Power set	Combustion power change
D3	Boiler Thermostat set	Boiler Thermostat change



### 2.2 Buttons

Tasto	Click [P click]	Long Pressure [P long]
P1	Display other data	Ignition/Extinguishing /Block Reset
P2	Combustion Power Setting	Manual Pellet Loading
P3	Thermostat Setting (+)	Pellet Loading Correction
P4	Thermostat Setting (-)	Combustion Fan Speed Correction

## 2.3 Alarms

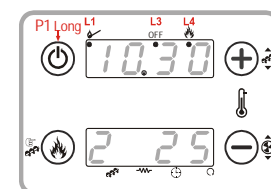
DESCRIPTION		Error Code
Safety Thermostat HV1: signalled also in case of Stove OFF	Block	ALt Er01
Safety PressureSwitch HV2: signalled with Combustion Fan ON	Block	ALt Er02
Extinguishing for Exhausting Temperature lowering	Block	ALt Er03
Extinguishing for Exhausting over Temperature	Block	ALt Er05
Encoder Error: No Encoder Signal (in case of <b>P25=1</b> or <b>2</b> )	Block	ALt Er07
Encoder Error: Combustion Fan regulation failed (in case of <b>P25=1</b> or <b>2</b> )	Block	ALt Er08
Failed Ignition	Block	ALt Er12
Lack of Voltage Supply	Block	ALt Er15
Lack of fuel	Block	ALt Er18
DAY and TIME not correct due to prolonged absence of Power Supply	Block	ALt Er11
Anomaly in probe control during Check Up phase		50nd
Extinguishing for water over Temperature	Block	ALt Er04
Low pressure in to the Boiler	Block	ALt Er09
High pressure in to the Boiler	Block	ALt Er10

The reset of the **BLOCK** Condition is done by the Long Pressure of the button **P1**

## 3 User Menu (1)

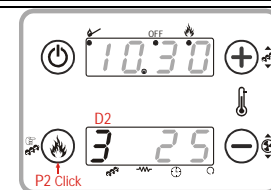
### 3.1 Ignition/Exstinguishing

The Ignition and the Extinguishing are activated with a long pushing of the button **P1**  
 The Ignition is signalled by the first blinking than fix led **L1**  
 The Work state is signalled by the fix led **L4**  
 The Modulation state is signalled by the blinking **L4**  
 The Extinguishing is signalled by the blinking led **L3**,  
 The Extinguishing finished =OFF state is signalled by the fix led **L3**



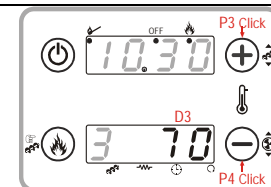
### 3.2 Combustion Power Setting

Click button **P2**: the display **D2** blinks  
 With other click of the button **P2** the power is changed according to the values  
 Ex.: **1 - 2 - 3 - 4 - 5 - A** (**A**= Automatic Combustion)  
 After 3 seconds the new value is memorised and the display shows as normal



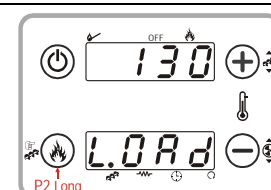
### 3.3 Work Thermostat Setting

Click button **P3** or **P4**: the display **D3** blinks  
 With other click of the buttons **P3 / P4** the value of the thermostat is increased or decreased  
 After 3 seconds the new value is memorised and the display shows as normal



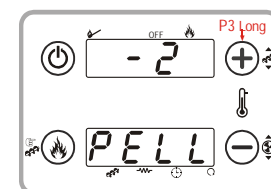
### 3.4 Manual Pellet Loading

The long pressure of button **P2** activates the Pellet Manual Loading with activation of Auger engine in continuous way. The bottom display shows the actual function  
 The up display shows the passed loading time  
 To stop the loading push any button  
 The loading stops automatically after 300 seconds



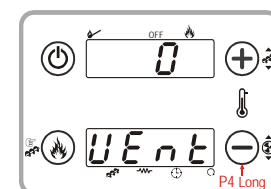
### 3.5 Pellet Loading Correction

The activation is with a long pushing of the button **P3**  
 The bottom display shows **PELL**  
 The Display **D1** shows the blinking value  
 With buttons **P3 / P4** the blinking value increases or decreases  
 The values are between the range **-7 ÷ 7**. The default value is **'0'**  
 After 3 seconds the new value is memorised and the display shows as normal



### 3.6 Combustion Fan Speed Correction

The activation is with a long pushing of the button **P2**  
 The bottom display shows **Uent**  
 The Display **D1** shows the blinking value  
 With buttons **P3 / P4** the blinking value increases or decreases  
 The values are between the range **-7 ÷ 7**. The default value is **'0'**  
 After 3 seconds the new value is memorised and the display shows as normal



<h3>3.7 Display</h3>	
<p>The activation is with a click of <b>P1</b>.</p> <p><b>tA</b> = Room / Buffer Temperature</p> <p><b>tF</b> = Exhausting Temperature</p> <p><b>UF</b>= Combustion Fan Speed [RPM/Volt]]</p> <p><b>HF02+</b>Product Code</p>	

<h3>3.8 Radio Remote Control</h3>	
<p>The button <b>1</b> activates the Extinguishing ; the button <b>2</b> activates the Ignition</p> <p>The buttons <b>3 / 4</b> decrease / increase the Power Combustion</p> <p><b>Code Change:</b></p> <p><b>On the Remote Control:</b></p> <ul style="list-style-type: none"> <li>○ Open the battery box moving right the cover</li> <li>○ Modify dip-switch's configuration and close the box</li> </ul> <p><b>On the Thermoregulator:</b></p> <ul style="list-style-type: none"> <li>● Switch OFF the power supply (230 Vac)</li> <li>● Switch ON the Power Supply pressing at the same time one button on the Remote Control waiting about 5 seconds until an acoustic signal is emitted confirming the code learned</li> </ul>	

<h2>4 User Menu (2)</h2>	
<p>Push contemporary the buttons <b>P2</b> and <b>P4</b> for three seconds to enter into User Menu (2)</p> <ul style="list-style-type: none"> <li>■ To scroll the Menu push the buttons <b>P3</b> or <b>P4</b></li> <li>■ To enter in a submenu push the button <b>P2</b></li> <li>■ To modify the blinking value push the button <b>P3</b> (to increase) or <b>P4</b> (to decrease)</li> <li>■ To exit push the button <b>P1</b></li> </ul>	

<h3>4.1 Thermostats</h3>	
<h4>4.1.1 Room/Buffer Thermostat</h4> <p>It allows to set the Room Thermostat value <b>P26=0</b> and <b>A19 = 1</b> Or the Buffer Thermostat <b>P26=1</b></p>	

<h3>4.2 Chrono</h3>	
<h4>4.2.1 Enable</h4> <p>It enables the Programming set. Push the button <b>P2</b> to enter Push the buttons <b>P3/P4</b> for select <b>ON</b>= enable programming set <b>OFF</b>=disable programming set To confirm, push the button <b>P2</b>, or push <b>P1</b> to esc</p>	
<h4>4.2.2 Program</h4> <p>It allows to schedule the 3 time bands available for every day of the week Select <i>P r O G</i> Push the button <b>P2</b> to enter Use the buttons <b>P3/P4</b> to visualize the time bands set:</p> <ul style="list-style-type: none"> <li>➤ The upper display visualizes the TIME SET - - - - if the BAND is disabled</li> <li>➤ The bottom display visualizes: DAY / BAND / ON/OFF</li> </ul> <p>The long pressure of the button <b>P1</b> Enables / Disables the selected time band</p>	
<p style="text-align: center;"><b>PROGRAMMING AROUND MIDNIGHT</b></p> <ul style="list-style-type: none"> <li>➤ Set the hour of <b>On</b> for the previous day to the wanted value: Example 20.30</li> <li>➤ Set the hour of <b>OFF</b> for the previous day at: <b>23:59</b></li> <li>➤ Set the hour of <b>On</b> for the next day at <b>00:00</b></li> <li>➤ Set the hour of <b>OFF</b> for the next day to the wanted value: Example 6:30</li> </ul> <p>The system will turn on Tuesday, at 20.30, and will turn off on Wednesday, at 6.30.</p>	

<h3>4.3 Time and Date</h3>	
<p>It allows to set the current day and time</p>	

<h3>4.4 Radio Remote Control</h3>	
<p><b>ON</b>= Enabled      <b>OFF</b>= Disabled</p>	

# 5 Installer's Menu

TPAr

Push contemporary the buttons **P2+P4** and choose **TPAr** to enter in the installer menu protected by password

## 5.1 Auger Menu

TPO1

Setting of the **Auger TimeON** defined for each phase/power in the **Auger Period P05**

If a value is set = **0** the Auger is disabled for the corresponding Power/Phase

If a value is set  $\geq$  **P05** the Auger works continuously for the corresponding Power/Phase

The TimeON regulation is settable as steps of 0.1 seconds

The set or calculated values are automatically limited in the threshold **P05** and **P27**

Code	Description	Min	Max	U	Def.
<b>C01</b>	Auger TimeON Ignition	0	60	[s]	
<b>C02</b>	Auger TimeON Stabilization	0	60	[s]	
<b>C03</b>	Auger TimeON Power 1	P27	60	[s]	
<b>C04</b>	Auger TimeON Power 2	P27	60	[s]	
<b>C05</b>	Auger TimeON Power 3	P27	60	[s]	
<b>C06</b>	Auger TimeON Power 4	P27	60	[s]	
<b>C07</b>	Auger TimeON Power 5	P27	60	[s]	
<b>C08</b>	Auger TimeON during Periodic Cleaning	0	60	[s]	
<b>C10</b>	Auger TimeON Second Ignition	0	60	[s]	
<b>C11</b>	Auger TimeON Modulation	P27	60	[s]	
<b>P05</b>	Total Time Auger Period	4	60	[s]	
<b>P15</b>	Correction Step value of the value Auger TimeON	1	20	[%]	
<b>P27</b>	Minimum Auger TimeON	0	60	[s]	

## 5.2 Combustion Fan Menu

TPO2

Setting of the Combustion fan speed for each power/phase of functioning.

**P25=1: Encoder version** >values are in RPM; **P25=0: No Encoder version** >values are in VOLT

The set or calculated values are automatically delimited between in the thresholds **P14** and **P30**

Code	Description	Min	Max	U	Def.	
<b>U01</b>	Ignition Speed	0	230	Volt		
		300	2800	RPM		
<b>U02</b>	Stabilization Speed	0	230	Volt		
		300	2800	RPM		
<b>U03</b>	Power 1 Speed	0	230	Volt		
		300	2800	RPM		
<b>U04</b>	Power 2 Speed	0	230	Volt		
		300	2800	RPM		
<b>U05</b>	Power 3 Speed	0	230	Volt		
		300	2800	RPM		
<b>U06</b>	Power 4 Speed	0	230	Volt		
		300	2800	RPM		
<b>U07</b>	Power 5 Speed	0	230	Volt		
		300	2800	RPM		
<b>U08</b>	Speed during the Periodic Cleaning	0	230	Volt		
		300	2800	RPM		
<b>U09</b>	Speed during the Extinguishing	0	230	Volt		
		300	2800	RPM		
<b>U10</b>	Second ignition Speed	0	230	Volt		
		300	2800	RPM		
<b>U11</b>	Modulation Speed	0	230	Volt		
		300	2800	RPM		
<b>P14</b>	Combustion Fan Minimum Speed	0	230	Volt		
		300	2800	RPM		
<b>P30</b>	Combustion Fan Maximum Speed	0	230	Volt		
		300	2800	RPM		
<b>P16</b>	Correction Step Value of the Combustion Fan Speed	1	20	[%]		
<b>P25</b>	<b>0</b>	Combustion Fan no Encoder		0	2	[nr]
	<b>1</b>	Combustion Fan with Encoder				
	<b>2</b>	Combustion Fan with Encoder whit automatic passage to <b>P25=0</b> in case of no signal Encoder: alarm <b>Er07</b>				

## 5.3 Thermostats' Menu

Code	Description	Probe	Min	Max	U	Def.
<b>Th01</b>	Stove OFF Thermostat	Exhausting	5	900	[°C]	
<b>Th02</b>	Deactivation Igniter Resistance Thermostat	Exhausting	5	900	[°C]	
<b>Th03</b>	Pre-Extinguishing Thermostat for no flame	Exhausting	5	900	[°C]	
<b>Th06</b>	Thermostat to go in Stabilization from Variable phase	Exhausting	5	900	[°C]	
<b>Th07</b>	Modulation Thermostat for Exhausting OverTemperature	Exhausting	5	900	[°C]	
<b>Th08</b>	Safety Thermostat for Exhausting OverTemperature	Exhausting	5	900	[°C]	
<b>Th09</b>	Ignition Bypass Thermostat	Exhausting	5	900	[°C]	
<b>Th18</b>	Antifreeze Thermostat	Boiler	5	10	[°C]	
<b>Th19</b>	Enable Pump Thermostat	Boiler	30	85	[°C]	
<b>Ih19</b>	Enable Pump Thermostat Hysteresis	Boiler	1	20	[°C]	
<b>Th21</b>	Discharge Thermostat (Unblock Pump)	Boiler	30	85	[°C]	
<b>Ih24</b>	Boiler Thermostat Hysteresis	Boiler	1	20	[°C]	
<b>Th25</b>	Boiler Safety Thermostat	Boiler	80	99	[°C]	
<b>Th26</b>	Minimum Range of Boiler Thermostat	Boiler	30	60	[°C]	
<b>Th27</b>	Maximum Range of Boiler Thermostat	Boiler	60	95	[°C]	
<b>Th28</b>	Stove OFF Thermostat in Standby	Exhausting	5	900	[°C]	
<b>Ih33</b>	Room Thermostat Hysteresis	Room	0	10	[°C]	
<b>Th47</b>	[Boiler Probe – Buffer Probe] Differential Thermostat	Buffer	1	30	[°C]	
<b>Ih47</b>	Differential Thermostat Hysteresis	Buffer	1	5	[°C]	
<b>Ih48</b>	Buffer Thermostat Hysteresis	Buffer	1	20	[°C]	
<b>d01</b>	Increasing Delta Temperature in Stabilization	Exhausting	0	100	[°C]	
<b>d08</b>	Delta Water Temperature in the boiler for Combustion Power Automatic Regulation [A]	Boiler	1	30	[°C]	
<b>d23</b>	Increasing Delta Water Temperature over the Boiler Thermostat to go from Modulation to Standby, if <b>A13=2</b> , at the end of <b>T43</b>	Boiler	0	50	[°C]	
<b>SP01</b>	Minimum threshold of water pressure in the boiler		50	3000	[°C]	
<b>SP08</b>	Maximum threshold of water pressure in the boiler		50	3000	[°C]	

## 5.4 Timer Menu

Code	Description	Min	Max	U	Def.
<b>T01</b>	Ignition: Cleaning Time	0	900	[s]	
<b>T02</b>	Ignition: Igniter Resistance Pre-heating Time	0	900	[s]	
<b>T03</b>	Ignition: Pre-Load Time	0	900	[s]	
<b>T04</b>	Ignition: Fix Time	1	3600	[s]	
<b>T05</b>	Ignition: Variable Time	1	3600	[s]	
<b>T06</b>	Ignition: Stabilization Time	0	900	[s]	
<b>T07</b>	Interval Periodic Cleaning Repetition	15	600	[min]	
<b>T08</b>	Periodic Cleaning Time	0	900	[s]	
<b>T09</b>	Delay time HV1 Safety intervention	1	900	[s]	
<b>T10</b>	Delay time HV2 Safety intervention (Pressureswitch)	1	900	[s]	
<b>T11</b>	Delay time for Standby Exit	0	900	[s]	
<b>T13</b>	Minimum Period Time of Extinguishing	0	900	[s]	
<b>T14</b>	Waiting time Pre-Extinguishing for no flame	0	900	[s]	
<b>T15</b>	Waiting time Pre-Extinguishing in Safety	0	900	[s]	
<b>T16</b>	Final Cleaning Time	0	900	[s]	
<b>T17</b>	Delay time Combustion Power Change	0	900	[s]	
<b>T18</b>	Delay time Combustion Power Change in exit from Ignition	0	900	[s]	
<b>T22</b>	Delay time for Standby Input	0	900	[s]	
<b>T24</b>	Length signalling of fuel lack	0	3600	[s]	
<b>T41</b>	Work time of Pump	0	3600	[s]	
<b>T42</b>	Maximum time of inactivity of Pump	1	9600	[ore]	
<b>T43</b>	Time, after which the stove goes from Modulation to Standby if Water Temperature > [Boiler Thermostat t+d23] and <b>A13= 1</b>	0	9600	[s]	

5.5 Enable's Menu					TP08	
Code	Description		Min	Max	U	Def.
<b>A01</b> For <b>P26=0</b>	<b>0</b>	Reached the Room Thermostat the stove goes in Extinguishing	0	3	[nr]	
	<b>1</b>	Reached the Room Thermostat the stove goes in Modulation				
	<b>2</b>	Reached the Room Thermostat the stove goes in Standby				
	<b>3</b>	Reached the Room Thermostat the system blocks the Pump until water temperature < <b>Th21</b>				
<b>A06</b>	<b>0</b>	In Modulation the system uses Power 1: <b>C03,U03</b>	0	1	[nr]	
	<b>1</b>	In Modulation the system uses Modulation Power: <b>C11,U11</b>				
<b>A07</b>	<b>0</b>	The input AUX is used for ON/OFF functioning	0	3	[nr]	
	<b>1</b>	The input AUX is used for Modulation/Normal functioning				
	<b>2</b>	The input AUX is used for Standby/Normal functioning				
	<b>3</b>	The input AUX is used to block the Pump until water temperature < <b>Th21</b> ( <b>P26=0</b> )				
<b>A13</b>	<b>0</b>	Reached the Boiler Thermostat the stove goes in Modulation	0	1	[nr]	
	<b>1</b>	Reached the Boiler Thermostat the stove goes in Modulation, then if <b>d23</b> is satisfied and <b>T43</b> is finished it goes in Standby				
<b>A14</b>	<b>0</b>	Error Sensor Pressure disabled	0	1	[nr]	
	<b>1</b>	Error Sensor Pressure enabled				
<b>A19</b>	<b>0</b>	Room Thermostat ON/OFF selected	0	1	[nr]	
	<b>1</b>	Room Probe selected				
<b>A26</b>	<b>0</b>	The immediate Exit from StandBy is allowed	0	1	[nr]	
	<b>1</b>	Exit from Standby is allowed >after the timer <b>T13</b> and > if the Exhausting Temperature< <b>Th28</b>				
<b>A28</b>	<b>0</b>	Auger brake not activated	0	1	[nr]	
	<b>1</b>	Auger brake activated				
<b>A50</b>	<b>0</b>	Modem Management disabled	0	1	[nr]	
	<b>1</b>	Modem Management enabled				
<b>P02</b>	Maximum number ignition attempts		1	5	[nr]	
<b>P03</b>	Work Combustion Powers' number		1	5	[nr]	
<b>P09</b>	Pellet Sensor configuration: <b>0=N.C.</b> <b>1=N.O.</b>		0	1	[nr]	
<b>P20</b>	Configuration of Pressure Boiler Water Sensor (see section 7.9)		0	2	[nr]	
<b>P26</b>	Plumbing system management (see section 7.10)		0	1	[nr]	

5.6 Outputs Menu Test					TP12	
It allows the test of the single management outputs with the connected devices. The function is available in <b>OFF</b> state.						
Code	Description		Min	Max	U	Def.
<b>To01</b>	Auger Test		Off	On	-	
<b>To03</b>	Combustion Fan Test		0	230	[Volt]	
			300	2800	[RPM]	
During the Combustion Fan Test, the upper display shows the setted value [Volt] o [RPM], the under display shows the RPM of the fan detected by the encoder if is present: so it is possible to create a conversion table [RPM] / [Volt] to use for the passage from encoder Mode <b>P25=1</b> to not encoder Mode <b>P25=0</b> in case of encoder breakage						
<b>To04</b>	Igniter Resistance Test		Off	On	-	
<b>To05</b>	Pump Test		Off	On	-	

5.7 Extinguishing Thermostats Menu					TP13	
Settings for each Combustion Phase/Power of the Exhausting Temperature under which, after the Pre-Extinguishing time <b>T14</b> , the stove goes in Extinguishing for no flame. <b>These values occur with the Th03 Thermostat</b>						
Code	Description	Probe	Min	Max	U	Def.
<b>Th35</b>	Power 1	Exhausting	5	900	[°C]	
<b>Th36</b>	Power 2	Exhausting	5	900	[°C]	
<b>Th37</b>	Power 3	Exhausting	5	900	[°C]	
<b>Th38</b>	Power 4	Exhausting	5	900	[°C]	
<b>Th39</b>	Power 5	Exhausting	5	900	[°C]	
<b>Th40</b>	Modulation Power	Exhausting	5	900	[°C]	
<b>Th43</b>	Power 1	Exhausting	5	900	[°C]	

# 6 Functioning States

6.1 Off					
Timer	Controls		Combustion Fan	Auger	Igniter
	If Exhausting Temp. > <b>Th01</b>	→ goes in <b>Extinguishing</b>	<b>OFF</b>	<b>OFF</b>	<b>OFF</b>
	If Water Temp.> <b>Th25</b>	→ goes in <b>Block</b>			
6.2 Check Up					
Timer	Controls		Combustion Fan	Auger	Igniter
<b>T01</b>	If Exhausting Temp. > <b>Th09</b>	→ goes in <b>Normal</b>	<b>Max Speed</b>	<b>OFF</b>	<b>OFF</b>
6.3 Pre-Heating					
Timer	Controls		Combustion Fan	Auger	Igniter
<b>T02</b>	If Exhausting Temp. > <b>Th09</b>	→ goes in <b>Normal</b>	<b>U01</b>	<b>OFF</b>	<b>ON</b>
6.4 Pre-Loading					
Timer	Controls		Combustion Fan	Auger	Igniter
<b>T03</b>	If Exhausting Temp. > <b>Th09</b>	→ goes in <b>Normal</b>	<b>U01</b>	<b>ON</b>	<b>ON</b>
6.5 Fixed Phase					
Timer	Controls		Combustion Fan	Auger	Igniter
<b>T04</b>	If Exhausting Temp. > <b>Th09</b>	→ goes in <b>Normal</b>	<b>U01</b>	<b>C01</b>	<b>ON</b>
6.6 Variable Phase					
Timer	Controls		Combustion Fan	Auger	Igniter
<b>T05</b>	If Exhausting Temp. > <b>Th09</b>	→ goes in <b>Normal</b>	I Ignition: <b>U01</b> II Ignition: <b>U10</b>	I Ignition: <b>C01</b> II Ignition: <b>C10</b>	<b>ON</b> If Exhaust Temp.< <b>Th02</b>
		If Exhausting Temp. > <b>Th06</b>			
Control after <b>T05</b>	If Exhausting Temp. < <b>Th06</b>	→ tries again Ignition from <b>5.6 Variable phase</b> → goes in <b>Extinguishing</b> with error <b>Er12</b> in case of finished number of attempts			
6.7 Stabilization					
Timer	Controls		Combustion Fan	Auger	Igniter
<b>T06</b>	If Exhausting Temp. > <b>Th09</b>	→ goes in <b>Normal</b>	<b>U02</b>	<b>C02</b>	<b>ON</b> If Exhaust Temp.< <b>Th02</b>
		If Exhausting Temp. < <b>Th06</b>			
Control after <b>T06</b>	If Exhausting Temp. > <b>Th06+d01</b>	→ goes in <b>Normal</b>			



## 6.8 Recover Ignition

The system goes in **Recover Ignition**:

- After a lack Voltage Supply when the stove were in **ON**, when the voltage return if the Exhausting Temperature > **Th06+D01**
- Pushing the button ON/OFF when the system is in **Extinguishing**

Timer	Controls		Combustion Fan	Auger	Igniter
<b>T16</b>	If Exhausting Temp.> <b>Th01</b> Thermostat	→ waits and continues extinguishing	<b>U09</b>	<b>OFF</b>	<b>OFF</b>
	If Exhausting Temp.< <b>Th01</b> Thermostat	→ starts Timer <b>T16</b> of final cleaning	<b>Max Speed</b>		
<b>Control after T16</b>	If Exhausting Temp.< <b>Th01</b> Thermostat → goes in <b>Check Up</b>				

## 6.9 Normal

Parameters	Controls		Combustion Fan	Auger	Igniter
<b>T14</b>  <b>Control after T14</b>	If Exhausting Temp. < <b>Th03</b> Thermostat or If Exhausting Temp. < <b>Extinguishing Thermostat</b> for the used power	→ starts Timer <b>T14</b> of pre-extinguishing waiting	<b>User's Power</b>	<b>User's Power</b>	<b>OFF</b>
	→ Goes in <b>Extinguishing</b> with error <b>Er03</b>				
	If Exhausting Temp. > <b>Th07</b> Thermostat If Water Temp.> <b>Boiler Thermostat</b>	→ goes in <b>Modulation</b>			
<b>A01=1</b>	If Room Temperature > <b>Room Thermostat</b>				
<b>A07=1</b>	If Input <b>AUX</b> open				
<b>A01=2</b>	If Room Temperature > <b>Room Thermostat</b>	→ goes in <b>Standby</b> → goes in <b>Standby</b>			
<b>A07=2</b>	If Input <b>AUX</b> open				
	Buffer Temperature > <b>Buffer Thermostat</b> and <b>P26= 1</b>				
<b>T15</b>  <b>Control after T15</b>	If Exhausting Temp. > <b>Th08</b> Thermostat If Water Temp.> <b>Th25</b> Thermostat	→ starts Timer <b>T15</b>			
	→ Goes in <b>Extinguishing</b> phase for <b>Security</b>				

6.10 Modulation						
Parameters	Controls		Combustion Fan		Auger	Igniter
<b>T14</b> Control after <b>T14</b>	If Exhausting Temp. < <b>Th03</b> Thermostat or If Exhausting Temp. < <b>Extinguishing Thermostat</b> for the used power	→ starts Timer <b>T14</b> of pre-extinguishing waiting	<b>A06=1</b>	<b>A06=0</b>	<b>A06=1</b>	<b>A06=0</b>
	→ Goes in <b>Extinguishing</b> with error <b>Er03</b>		<b>U11</b>	<b>U03</b>	<b>C11</b>	<b>C03</b>
<b>T15</b> Control after <b>T15</b>	If Exhausting Temp. > <b>Th08</b> Thermostat If Water Temp.> <b>Th25</b> Thermostat	→ starts Timer <b>T15</b>				
	→ Goes in <b>Extinguishing</b> with error <b>Er05</b>					
<b>A13=1</b>	If for time <b>T43</b> Water Temp.> <b>Boiler Thermostat+d23</b>	→ goes in <b>Standby</b>				

6.11 Standby					
Parameters	Controls		Combustion Fan	Auger	Igniter
<b>T13</b> <b>Extinguishing</b> Control after <b>T13</b>	If Exhausting Temp. > <b>Th28</b> Thermostat	→ starts Timer <b>T13</b>	<b>U09</b>	<b>OFF</b>	<b>OFF</b>
	If Exhausting Temp. > <b>Th28</b> Thermostat	→ wait			
<b>T16</b> <b>Final Cleaning</b> Control after <b>T16</b>	If Exhausting Temp. < <b>Th28</b> Thermostat	→ starts <b>T16</b>	<b>Max Speed</b>		
	→ Goes in <b>Standby OFF</b>		<b>OFF</b>		

6.12 Extinguishing					
Parameters	Controls		Combustion Fan	Auger	Igniter
<b>T13</b> <b>Extinguishing</b> Control after <b>T13</b>	If Exhausting Temp. > <b>Th01</b> Thermostat	→ starts Timer <b>T13</b>	<b>U09</b>	<b>OFF</b>	<b>OFF</b>
	If Exhausting Temp. > <b>Th01</b> Thermostat	→ wait			
<b>T16</b> <b>Final Cleaning</b> Control after <b>T16</b>	If Exhausting Temp. < <b>Th01</b> Thermostat	→ starts Timer <b>T16</b>	<b>Max Speed</b>		
	→ Goes in <b>OFF</b> without errors → Goes in <b>Block</b> with possible errors		<b>OFF</b>		

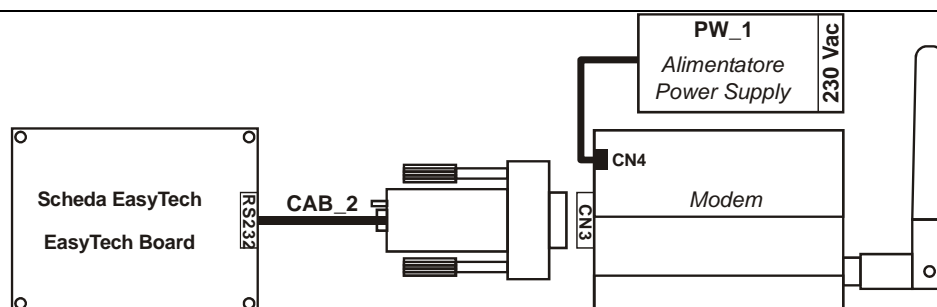
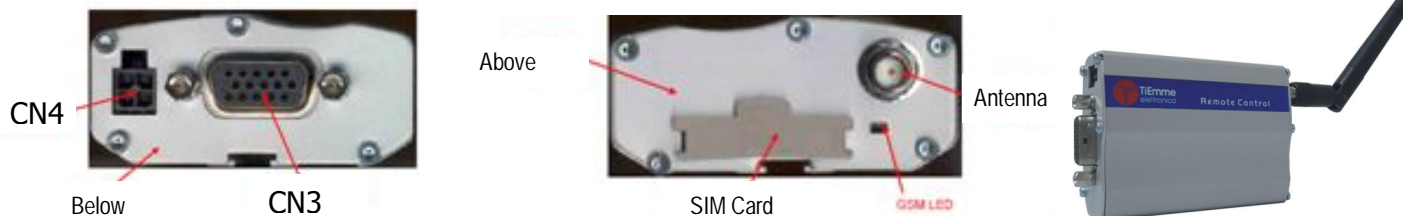
6.13 Block					
Controls			Combustion Fan	Auger	Igniter
To exit: Push for 3 seconds button <b>P1</b> With no more block conditions → Goes in <b>OFF</b>			<b>OFF</b>	<b>OFF</b>	<b>OFF</b>

# 7 Functions

## 7.1 Modem management

The system manages a modem module (given on demand) for the dialogue with the stove through SMS to operate the Ignition, Extinguishing, State's request and have information about the Block/Alarms conditions. The Modem is connected to the Control Board's port RS232 with cables and connectors given; it is supplied with a AC/DC Power Supply unit.

- Use a SIM card in the Modem enabled to the traffic GSM data
- Disable the PIN request from the SIM
- The Modem management is activated with the parameter **A50 = 1**
- The insertion and removal of the SIM card **MUST** be done with the Modem **NOT** supplied



The user can send an SMS to the Modem's SIM with a command word written both capital and small

<b>Start</b>	To start <b>Ignition</b> from stove OFF. The Modem sends back a message to the number from which it received the command with a status and a possible alarm error code.
<b>Stop</b>	To start <b>Extinguishing</b> from stove ON. The Modem sends back a message to the number from which it received the command with a status and a possible alarm error code.
<b>Status</b>	To ask the stove's <b>State</b> . The Modem sends back a message to the number from which it received the command with a status and a possible alarm error code.
<b>Learn</b>	To <b>Learn</b> the number to send an SMS in case of Block. If there is a Block condition, the Modem automatically sends a message to the learnt number with the stove's state and the alarm error code.

## 7.2 Supply Voltage Lack Management

In case of Supply Voltage lack, the system saves the most important functioning data.

With the return of the Supply Voltage, the system evaluates the saved data and:

- If the stove were ON and the Exhausting Temperature more than **Th06+d01** the system goes in **Recover Ignition**. Pushing the button P1 it is possible the sudden new system's Ignition.
- If the stove were ON but the Exhausting Temperature is less than **Th06+d01** the system goes in **Extinguishing** with error **Er15**.
- If the stove were OFF, or in Extinguishing or Block, the system returns in the previous state.
- In case of prolonged absence of Supply Voltage (about one week) the systems goes in **BLOCK ALt** with error message **Er11** to indicate not correct DAY and TIME value.  
After the reset by the button P1, the **Time** value blinks signalling the need to set the right Time

## 7.3 Combustion power change delay Management

When the system exits from the Ignition and goes in **Normal**, the Combustion Power, starting from the Combustion Power 1, reaches the target one increasing the value with the delay time as the timer **T18**.

The other manual or automatic power changes are managed and actuated with the delay time as timer **T17**.

## 7.4 Brazier's periodic cleaning

When the stove is activated, the system automatically starts the brazier's periodic clearing.

With intervals as Timer **T07** (minutes) the Combustion is taken to Periodic Cleaning Power according to parameters **C08** and **U08** for the Timer **T08** (seconds).

## 7.5 Automatic combustion power management

In the Combustion Power setting, the user can set the Automatic modality **[A]**

The work power is automatically selected according to the Water Temperature and the value of the selected Boiler Thermostat:

- Water Temperature  $\leq$  **Boiler Thermostat-d08**  
→ The system goes to the maximum available Combustion Power
- **Boiler Thermostat-d08** < Water Temperature < **Boiler Thermostat**  
→ The Combustion Power decreases reaching the Boiler Thermostat
- Water Temperature  $\geq$  **Boiler Thermostat**  
→ The system goes to Combustion Power 1 if **A06=0** or to Modulation Power if **A06=1**

<b>Example:</b>	<b>A06 = 1</b>	<b>Modality = [A]</b>			<b>Boiler Thermostat = 75 °C</b>	<b>d08 = 5 °C</b>	<b>P03 = 5</b>
<b>Water Temperature °C</b>	$\leq 70$	<b>71</b>	<b>72</b>	<b>73</b>	<b>74</b>	$\geq 75$	
<b>Work Combustion Power</b>	Power 5	Power 4	Power 3	Power 2	Power 1	Power 1	

## 7.6 Pellet Load Correction Management

The user could correct the Auger's times ON of Pellet Loading in Step - 7 ÷ 7

**P15** is the percentage value of the single correction Step and is applied on the Work default values.

<b>C03=2,0</b>	<b>C03=2,0</b>	<b>C03=2,0</b>	<b>C03=2,0</b>	<b>C03=2,0</b>	<b>C03=2,0</b>	<b>C03=2,0</b>	<b>C03=2,0</b>
<b>C03=1,8</b>	<b>C03=1,8</b>	<b>C03=1,8</b>	<b>C03=1,8</b>	<b>C03=1,8</b>	<b>C03=1,8</b>	<b>C03=1,8</b>	<b>C03=1,8</b>

**The defined values are within the defined range P27 ÷ P05**

## 7.7 Combustion fan correction management

The user could correct the Combustion Fan Speed in Step - 7 ÷ 7

**P16** is the percentage value of the single changing Step and is applied on the Work default values.

<b>U03=1000</b>	<b>U03=1000</b>	<b>U03=1000</b>	<b>U04=1200</b>	<b>U05=1400</b>	<b>U06=1600</b>	<b>U07=1800</b>	<b>U11=900</b>
<b>U03=1150</b>	<b>U03=1150</b>	<b>U03=1150</b>	<b>U04=1380</b>	<b>U05=1610</b>	<b>U06=1840</b>	<b>U07=2070</b>	<b>U11=1035</b>

**The defined values are within the defined range P14 ÷ P30**

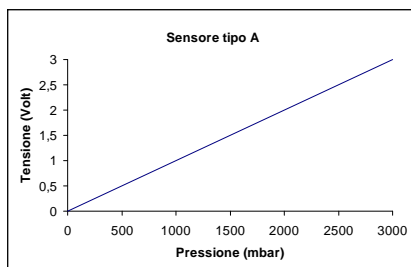
## 7.8 Speed combustion fan management

The parameter **P25** sets the regulation modality of the Exhausting Fan Speed

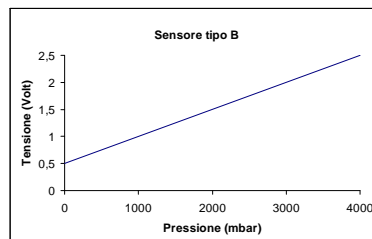
<b>P25=0</b>	Exhausting Fan without Encoder: the speed is defined by the set voltage value [Volt]. The Regulation Step is of 5 Volt.
<b>P25=1</b>	Exhausting Fan with Encoder: the speed is defined by the set number of turns [RPM] In case of signal presence but regulation failed, the system goes in BLOCK with <b>Er08</b> alarm In case of sensor break with absence of the signal, the system goes in BLOCK with <b>Er07</b> alarm
<b>P25=2</b>	Exhausting Fan with Encoder: the speed is defined by the set number of turns [RPM] In case of signal presence but regulation failed, the system goes in BLOCK with <b>Er08</b> alarm In case of sensor break with absence of the signal, the system goes in BLOCK with <b>Er07</b> alarm. After the reset of the <b>BLOCK</b> done by the button <b>P1</b> , the system goes <b>Automatically</b> to <b>P25=0</b>

## 7.9 Pressure Sensor Configuration

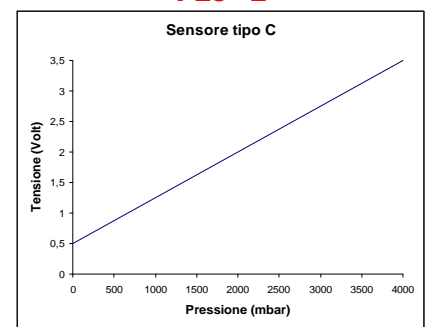
**P20=0**



**P20=1**



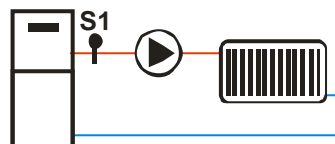
**P20=2**



## 7.10 Plumbing System Management

**P26=0**

Ex. Th18= 5 °C  
Th19= 50°C  
Th21= 80°C



**P26=1**

Ex. Th18= 5 °C  
Th19= 40 °C  
Th21= 80 °C  
Th47= 8 °C

