EasyTech.Full

Temperature Controller for Pellet Stove

Air

EasyTech.One is a Pellet stoves control system available in Air and Idro version.
Is characterised by:

- Installing and use simplicity
- Simple and direct user's functions
- Reliable and flexible functioning software with well-established TiEmme elettronica technology
- Advanced functions available for the builder to adapt to different stoves and installations

Product composition:

- Control Board with 4 fixing points, solid and sure.
- Extractable connectors
- Exhausting Temperature Probe until 500 °C
- Room Temperature Probe
- Connection cable Main Board - Control Panel
- Control Panel with antistatic cover
- Connector RS232 for the Modem/Computer connection

Safety rules

Before working on the system make follow:

- The accident prevention and Room prevention rules
- The National Institute rules against the work accidents
- The legal safety rules
- These instructions are only for technical personnel only

CE

Conformity declaration

Applied rules: EN 60730-1 50081-1 EN 60730-1 A1 50081-2

This manual is done with care and attention, but the information could be incomplete, not comprehensive or could have mistakes. For this reason the design, the information could be modified without advance notice according to the model.

TiEmme elettronica is not responsible for the incomplete or not correct information

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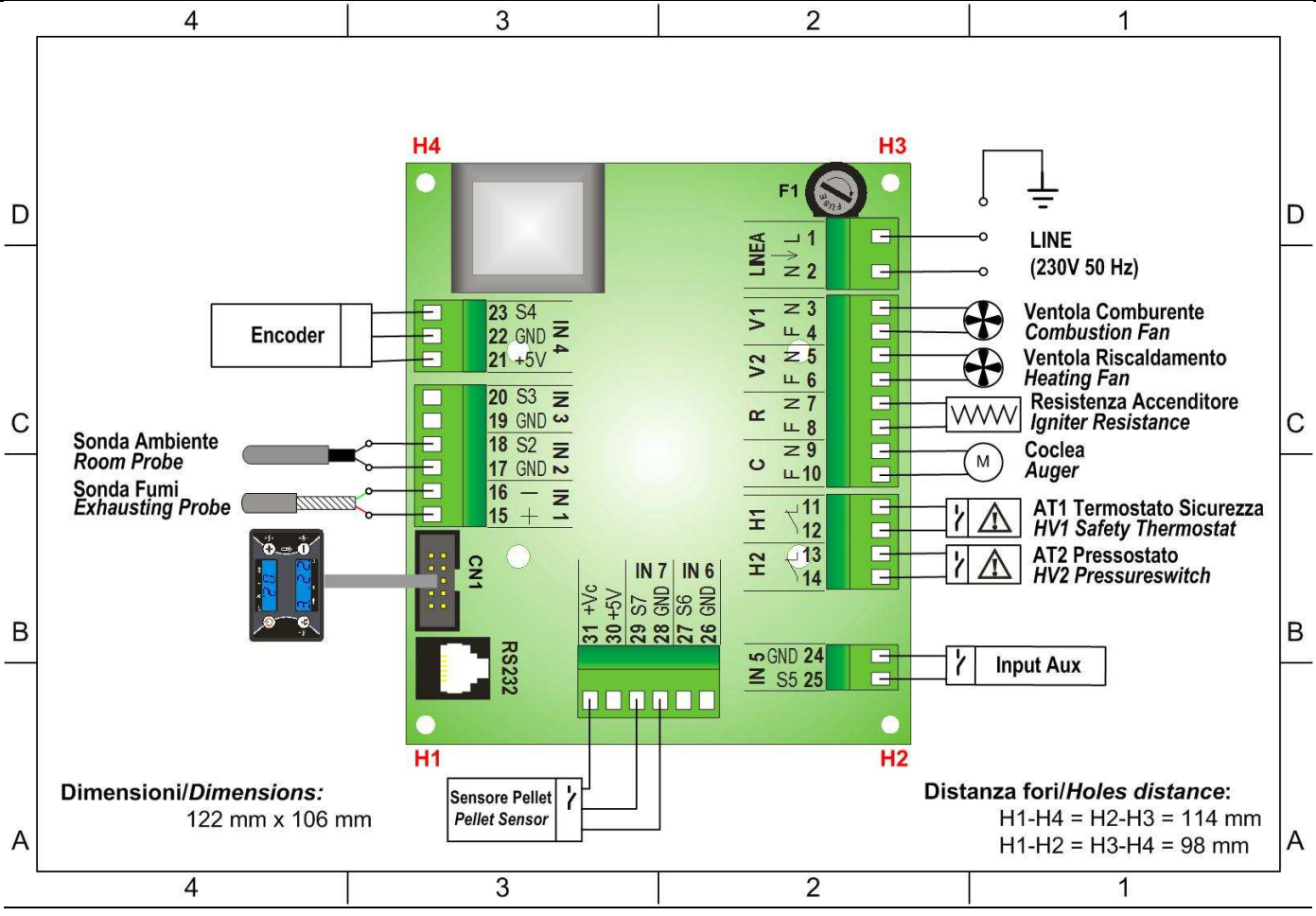
1 Electrical connections

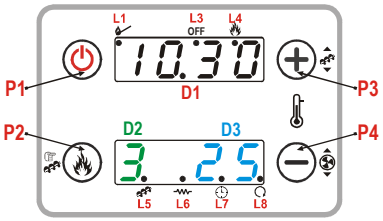


PIN		Funzione	Caratteristiche
1	N	Voltage Power Supply	230 Vac ± 10% 50/60 Hz **F1**= Fuse T5,0 A
2	L		
3	N	Combustion Fan	Triac Regulation 1A max
4	L		
5	N	Heating Fan	Triac Regulation 1A max
6	L		
7	N	Igniter Resistance	Relè 3 A max
8	L		
9	N	Auger Pellet Engine	Triac Regulation 1A max
10	L		
11		Safety Thermostat Input HV1	Contact ON/OFF Normally closed To Bypass if not used
12			
13		Safety Pressureswitch Input HV2	Contact ON/OFF Normally closed To Bypass if not used
14			
15	Red+	Exhausting Temperature Probe	Thermocouple K: 500 °C Max
16	Green –		
17		Room Temperature Probe	NTC 10K @25 °C: 120 °C Max
18			
19		AUX Temperature Probe	Not used
20			
21	+5V	Encoder Signal	Signal TTL 0 / 5 V
22	GND		
23	SEG		
24		AUX Input: Chrono/Room Thermostat	Contact ON/OFF
25			
28	GND	Level Pellet Sensor	Signal 0 / 5 V
29	SEG		
31	+V		
CN1		Connector for Control Panel	Flat Cable
RS23		Connector RS232	Connection to Modem/Computer

2 Control Panel: Use and Functions

2.1 Led

Led	Fix	Blinking
L1	Stabilization phase	Ignition Start phase
L3	Stove OFF	Extinguishing phase
L4	Work phase	Modulation/Standby phase
L5	Engine Auger ON	
L6	Igniter Resistance ON	
L7	Chrono Program enabled	
L8	Heating Fan ON	



2.2 Display

Display	Fix	Blinking
D1	Time	
D2	Work Combustion Power set	Combustion power change
D3	Room Thermostat set	Room Thermostat change

2.3 Buttons

Tasto	Click [P click]	Long Pressure [P long]
P1	Display other data	Ignition/Extinguishing /Block Reset
P2	Combustion Power Setting	Manual Pellet Loading
P3	Thermostat Setting (+)	Pellet Loading Correction
P4	Thermostat Setting (-)	Combustion Fan Speed Correction

2.4 Alarms

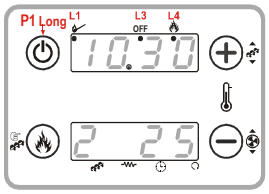
DESCRIPTION		Display
Safety Thermostat HV1: signalled also in case of Stove OFF	**Block** ALt	Er01
Safety PressureSwitch HV2: signalled with Combustion Fan ON	**Block** ALt	Er02
Extinguishing for Exhausting Temperature lowering	**Block** ALt	Er03
Extinguishing for Exhausting over Temperature	**Block** ALt	Er05
Encoder Error: No Encoder Signal (in case of **P25=1** or **2**)	**Block** ALt	Er07
Encoder Error: Combustion Fan regulation failed (in case of **P25=1** or **2**)	**Block** ALt	Er08
Failed Ignition	**Block** ALt	Er12
Lack of Voltage Supply	**Block** ALt	Er15
Lack of Fuel	**Block** ALt	Er18
DAY and TIME not correct due to prolonged absence of power supply	**Block** ALt	Er11
Anomaly in probe control during Check Up phase		50nd

The reset of the **BLOCK** Condition is done by the Long Pressure of the button **P1**

3 User's Menu (1)

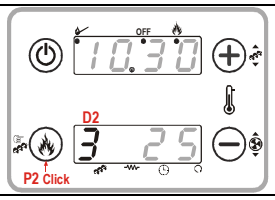
3.1 Ignition/Exstinguishing

The Ignition is activated with a long pushing of the button **P1**
The Ignition is signalled by the first blinking than fix led **L1**
The Work state is signalled by the fix led **L4**
The Modulation state is signalled by the blinking **L4**
The Extinguishing is activated with a long pressure of the button **P1**
The Extinguishing is signalled by the blinking led **L3**
The Extinguishing finished =OFF state is signalled by the fix led **L3**



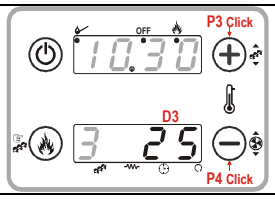
3.2 Combustion Power Setting

Click button **P2:** the display **D2** blinks
With other click of the button **P2** the power is changed according to the values
Ex.: **1 – 2 – 3 – 4 – 5 – A** (**A**= Automatic Combustion)
After 3 seconds the new value is memorised and the display shows as normal



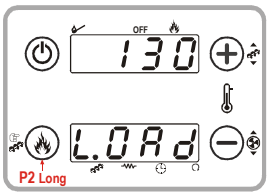
3.3 Work Thermostat Setting

Click button **P3** or **P4**: the display **D3** blinks
With other click of the buttons **P3 / P4** the value of the thermostat is increased or decreased
After 3 seconds the new value is memorised and the display shows as normal



3.4 Manual Pellet Loading

The long pressure of button **P2** activates the Pellet Manual Loading with activation of Auger engine in continuous way. The bottom display shows the actual function
The up display shows the passed loading time
To stop the loading push any button
The loading stops automatically after 300 seconds



3.5 Pellet Loading Correction

The long pressure of button **P2** activates the Pellet Manual Loading with activation of Auger engine in continuous way. The bottom display shows the actual function
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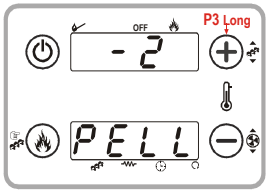
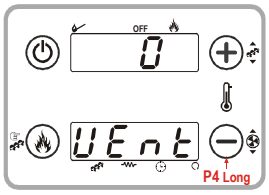
To stop the loading push any button
The loading stops automatically after 300 seconds



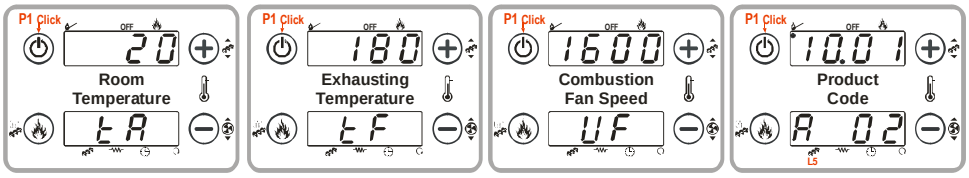
3.6 Combustion Fan Speed Correction

The activation is with a long pushing of the button **P2**
The bottom display shows **UEnt**
The Display **D1** shows the blinking value
With buttons **P3 / P4** the blinking value increases or decreases
The values are between the range **– 7 ÷ 7**. The default value is '**0**'
After 3 seconds the new value is memorised and the display shows as normal



3.7 Display

Whith click of **P1.**
tA = Room Temperature
tF = Exhausting Temperature
UF= Combustion Fan Speed [RPM/Volt]]
A 02=Product Code



3.8 Radio Remote Control

The button **1** activates the Extinguishing ; the button **2** activates the Ignition
The buttons **3** / **4** decrease / increase the Power Combustion

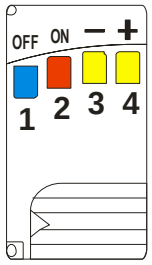
Code Change:

On the Remote Control:

- Open the battery box moving right the cover
- Modify dip-switch's configuration and close the box

On the Thermoregulator:

- Switch OFF the power supply (230 Vac)
- Switch ON the Power Supply pressing at the same time one button on the Remote Control waiting about 5 seconds until an acoustic signal is emitted confirming the code learned



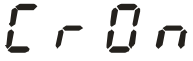
4 User's Menu (2)

Push contemporary the buttons **P2** and **P4** for three seconds to enter into User Menu (2)

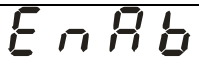
- To scroll the Menu — push the buttons **P3** or **P4**
- To enter in a submenu — push the button **P2**
- To modify the blinking value — push the button **P3** (to increase) or **P4** (to decrease)
- To exit — push the button **P1**

4.1 Chrono

It allows to programme and enable the ignitions/extinguishing

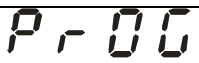


4.1.1 Enable



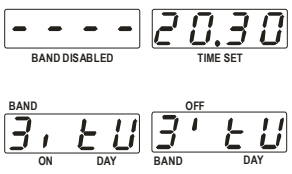
It enables the Programming set.
Push the button **P2** to enter
Push the buttons **P3/P4** for select
ON= enable programming set **OFF**=disable programming set
To confirm, push the button **P2**, or push **P1** to esc

4.1.2 Program



It allows to schedule the 3 time bands available for every day of the week
Select PrOG
Push the button **P2** to enter
Use the buttons **P3/P4** to visualize the time bands set:

- The upper display visualizes — the TIME SET
  - - - - if the BAND is disabled
- The bottom display visualizes: — DAY / BAND / ON/OFF
- The long pressure of the button **P1** Enables / Disables the selected time band



PROGRAM CHRONO ACROSS MIDNIGHT

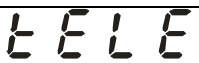
- Set the time **ON** for the previous day to the wanted value: Example 20.30
- Set the time **OFF** for the previous day at: **23:59**
- Set the time **ON** for the next day at **00:00**
- Set the time **OFF** for the next day to the wanted value: Example 6:30

The system will turn ON on Tuesday at 20.30, and will turn OFF on Wednesday at 6.30

4.2 Time and Date

It allows to set the current day and time

4.3 Radio Remote Control



It enables the Radio Remote Control
Push the button **P2** to enter
Push the buttons **P3/P4** for select
On= Enabled **OFF=Disabled**
To confirm, push the button P2, or push P1 to esc

5 INSTALLER'S MENU

TPAR

Push contemporary the buttons P2 and P4 to enter into the menu, protected by Password

5.1 AUGER MENU

TP01

Setting of the **Auger TimeON** defined for each phase/power in the **Auger Period** **P05**

If the set value is = **0** the Auger is disabled to the relative phase/power

If the set value is ≥ **P05** the Auger works continuously for the relative phase/power.

It's possible to set the TimeON of the Auger with steps of 0.1 seconds.

The setted or calculated values are automatically delimited between the thresholds **P05** and **P27**

Code	Description	Min	Max	U	Def.
C01	Auger TimeON Ignition	0	60	[s]	
C02	Auger TimeON Stabilization	0	60	[s]	
C03	Auger TimeON Power 1	P27	60	[s]	
C04	Auger TimeON Power 2	P27	60	[s]	
C05	Auger TimeON Power 3	P27	60	[s]	
C06	Auger TimeON Power 4	P27	60	[s]	
C07	Auger TimeON Power 5	P27	60	[s]	
C08	Auger TimeON during Periodic Cleaning	0	60	[s]	
C10	Auger TimeON Second Ignition	0	60	[s]	
C11	Auger TimeONn Modulation	P27	60	[s]	
P05	Total Time Auger Period	4	60	[s]	
P15	Correction Step value of the value Auger TimeON	1	20	[%]	
P27	Minimum Auger TimeON	0	60	[s]	

5.2 COMBUSTION FAN MENU

TP02

Setting of the Combustion fan speed for each power/phase of functioning

P25=1: Encoder version > values are in RPM; **P25=0: No Encoder version** > values are in Volt

- The set or calculated values are automatically delimited between the thresholds **P14** and **P30**

Code	Description	Min	Max	U	Def.
U01	Ignition Speed	0	230	Volt	
		300	2800	RPM	
U02	Stabilization Speed	0	230	Volt	
		300	2800	RPM	
U03	Power 1 Speed	0	230	Volt	
		300	2800	RPM	
U04	Power 2 Speed	0	230	Volt	
		300	2800	RPM	
U05	Power 3 Speed	0	230	Volt	
		300	2800	RPM	
U06	Power 4 Speed	0	230	Volt	
		300	2800	RPM	
U07	Power 5 Speed	0	230	Volt	
		300	2800	RPM	
U08	Speed during the Periodic Cleaning	0	230	Volt	
		300	2800	RPM	
U09	Speed during the Extinguishing	0	230	Volt	
		300	2800	RPM	
U10	Second Ignition Speed	0	230	Volt	
		300	2800	RPM	
U11	Modulation Speed	0	230	Volt	
		300	2800	RPM	
P14	Combustion Fan Minimum Speed	0	230	Volt	
		300	2800	RPM	
P30	Combustion Fan Maximum Speed	0	230	Volt	
		300	2800	RPM	
P16	Correction Step Value of the Combustion Fan Speed	1	20	[%]	
P25	**0** Combustion Fan no Encoder	0	2	[nr]	
	1 Combustion Fan with Encoder				
	2 Combustion Fan with Encoder with automatic passage to **P25=0** in case of not Signal Encoder: alarm **Er07**				

5.3 Heating Fan Menu — TP03

Setting of the heating fan speed for each power of functioning

Code		Description	Min	Max	U	Def.
F01		Power 1 Speed	0	230	Volt	
F02		Power 2 Speed	0	230	Volt	
F03		Power 3 Speed	0	230	Volt	
F04		Power 4 Speed	0	230	Volt	
F05		Power 5 Speed	0	230	Volt	
P06	1	Heating Power = Combustion Power	1	2	[nr]	
	2	Heating Power Automatic with Exhausting Temperature				

5.4 Thermostat's Menu — TP04

Setting of the system's functioning thermostats

Code	Description	Sonda	Min	Max	U	Def.
Th01	Stove OFF Thermostat	Exhausting	5	900	[°C]	
Th02	Igniter Resistance disable Thermostat	Exhausting	5	900	[°C]	
Th03	Pre-Extinguishing Thermostat for not Flame	Exhausting	5	900	[°C]	
Th05	Heating Fan enable Thermostat	Exhausting	5	900	[°C]	
Th06	Thermostat to go in Stabilization from Variable phase	Exhausting	5	900	[°C]	
Th07	Modulation Thermostat for Exhausting OverTemperature	Exhausting	5	900	[°C]	
Th08	Safety Thermostat for Exhausting OverTemperature	Exhausting	5	900	[°C]	
Th09	Ignition Bypass Thermostat	Exhausting	5	900	[°C]	
Th28	Stove OFF Thermostat in Standby	Exhausting	5	900	[°C]	
Ih33	Room Thermostat Hysteresis	Room	0	10	[°C]	
d01	Increasing Delta Temperature in Stabilization	Exhausting	0	100	[°C]	
d04	Delta Exhausting Temperature for Heating fan Automatic Regulation [**P06**=**2**]	Exhausting	1	50	[°C]	
d05	Delta Room Temperature for Combustion Power Automatic Regulation [**A**]	Room	3	30	[°C]	
d23	Increasing Delta Room Temperature over the Room Thermostat to go from Modulation to Standby, if **A01**=**2**, at the end of **T43**	Room	0	50	[°C]	

5.5 Timer Menu — TP05

Setting of the system's functioning phases

Code	Description	Min	Max	U	Def.
T01	Ignition: Cleaning Time	0	900	[s]	
T02	Ignition: Igniter Resistance Pre-heating Time	0	900	[s]	
T03	Ignition: Pre-load Time	0	900	[s]	
T04	Ignition: Fix Time	1	3600	[s]	
T05	Ignition: Variable Time	1	3600	[s]	
T06	Ignition: Stabilization Time	0	900	[s]	
T07	Interval Periodic Cleaning Repetition	15	600	[min]	
T08	Periodic time Cleaning	0	900	[s]	
T09	Delay time HV1 Safety intervention	1	900	[s]	
T10	Delay time HV2 Safety intervention (PressureSwitch)	1	900	[s]	
T11	Delay time for Standby Exit	0	900	[s]	
T13	Minimum Period Time of Extinguishing	0	900	[s]	
T14	Waiting time Pre-Extinguishing for no flame	0	900	[s]	
T15	Waiting time Pre-Extinguishing in Safety	0	900	[s]	
T16	Final Cleaning Time	0	900	[s]	
T17	Delay time Combustion Power Change	0	900	[s]	
T18	Delay time Combustion Power Change in exit from Ignition	0	900	[s]	
T22	Delay time for Standby Input	0	900	[s]	
T24	Signal duration of Fuel's lack	0	3600	[s]	
T43	Time, after which the stove goes from Modulation to Standby if Room Temperature> [Room Thermostat t+**d23**] and **A01**= **2**	0	9600	[s]	

5.6 Enable's Menu — TP08

Setting of the system's general functions

Code		Description	Min	Max	U	Def.
A01	0	Reached the Room Thermostat the stove goes in Extinguishing	0	2	[nr]	
	1	Reached the Room Thermostat the stove goes in Modulation				
	2	Reached the Room Thermostat, the stove goes in Modulation, then if d23 satisfied and after T43 goes in Standby				
A06	0	In Modulation the system uses Power 1: C03,U03	0	1	[nr]	
	1	In Modulation the system uses Modulation Power: C11,U11				
A07	0	The input AUX is used for ON/OFF functioning	0	2	[nr]	
	1	The input AUX is used for Modulation/Normal functioning				
	2	The input AUX is used for Standby/Normal functioning				
A26	0	The immediate Exit from StandBy is allowed	0	1	[nr]	
	1	Exit from Standby is allowed >after the timer T13 and >if the Exhausting Temperature <Th28				
A28	0	Auger brake not enabled	0	1	[nr]	
	1	Auger brake enabled				
A50	0	Modem Management disabled	0	1	[nr]	
	1	Modem Management enabled				
P02	Maximum number ignition attempts		1	5	[nr]	
P03	Work Combustion Powers' number		1	5	[nr]	
P09	Sensor Level Pellet Setting: **0**=sensor input **N.C.**; **1**=sensor input **N.O.**		0	1	[nr]	

5.7 Outputs Menu Test — TP12

It allows the test the management of single outputs with the connected devices.
The function is available in **OFF** state.

Code	Description	Min	Max	U	
To01	Engine Auger Test	Off	On	-	
To02	Heating Fan Test	0	230	[Volt]	
To03	Combustion Fan Test	0	230	[Volt]	
		300	2800	[RPM]	
During the Combustion Fan Test, the upper display shows the set value [Volt o [RPM], the under display shows the number per rounds of the fan detected by the encoder if is present: in this way it is possible to create a conversion table [RPM] / [Volt] to use for the passage from encoder Mode **P25=1** to not encoder Mode **P25=0** in case of encoder breakage					
To04	Igniter Resistance Test	Off	On		

5.8 Menu Extinguishing Thermostats — TP13

Settings for each Combustion Phase/Power of the Exhausting Temperature under which, after the Pre-Extinguishing time T14, the stove goes in Extinguishing for no flame.

These values occur with the Th03 Thermostat

Code	Description	Probe	Min	Max	U	Def.
Th35	Power 1	Exhausting	5	900	[°C]	
Th36	Power 2	Exhausting	5	900	[°C]	
Th37	Power 3	Exhausting	5	900	[°C]	
Th38	Power 4	Exhausting	5	900	[°C]	
Th39	Power 5	Exhausting	5	900	[°C]	
Th40	Phase Periodic Cleaning	Exhausting	5	900	[°C]	
Th43	Modulation Power	Exhausting	5	900	[°C]	

6 Functioning States

6.1 Off

Timer	Controls		Combustion Fan	Auger	Igniter
	If Exhausting Temp. > **Th01**	→ goes in **Extinguishing**	**OFF**	**OFF**	**OFF**

6.2 Check Up

Timer	Controls		Combustion Fan	Auger	Igniter
T01	If Exhausting Temp. > **Th09**	→ goes in **Normal**	**Max Speed**	**OFF**	**OFF**

6.3 Pre-Heating

Timer	Controls		Combustion Fan	Auger	Igniter
T02	If Exhausting Temp. > **Th09**	→ goes in **Normal**	**U01**	**OFF**	**ON**

6.4 Pre-Loading

Timer	Controls		Combustion Fan	Auger	Igniter
T03	If Exhausting Temp. > **Th09**	→ goes in **Normal**	**U01**	**ON**	**ON**

6.5 Fixed Phase

Timer	Controls		Combustion Fan	Auger	Igniter
T04	If Exhausting Temp. > **Th09**	→ goes in **Normal**	**U01**	**C01**	**ON**

6.6 Variable Phase

Timer	Controls		Combustion Fan	Auger	Igniter
T05	If Exhausting Temp >**Th09**	→ goes in **Normal**	I Ignition: **U01** II Ignition: **U10**	I Ignition: **C01** II Ignition: **C10**	**ON** If Exhausting Temp. <**Th02**
	If Exhausting Temp >**Th06**	→ goes in **Stabilization**			
Control after**T05**	If Exhausting Temp <**Th06**	→ tries again Ignition from **5.6 Variable phase**			
		→ goes in **Extinguishing** with error **E12** in case of finished number of attempts			

6.7 Stabilization

Timer	Controls		Combustion Fan	Auger	Igniter
T06	If Exhausting Temp > **Th09**	→ goes in **Normal**	**U02**	**C02**	**ON** If Exhausting Temp. <**Th02**
	If Exhausting Temp <**Th06**	→ Tries again Ignition from **5.6 Variable phase**			
		→ goes in **Extinguishing** phase with error **E12** in case of finished number of attempts			
Control after **T06**	If Exhausting Temp > **Th06+d01**	→ goes in **Normal**			
		→ Tries again Ignition from **5.6 Variable phase**			
		→ goes in **Extinguishing** phase with error **E12** in case of finished number of attempts			

6.8 Recover Ignition

The system goes in **Recover Ignition**:

- After a lack Voltage Supply when the stove were in **ON,** when the voltage return if the Exhausting Temperature > **Th06+D01**
- Pushing the button ON/OFF when the system is in **Extinguishing**

Timer	Controls		Combustion Fan	Auger	Igniter
T16	If Exhausting Temp > **Th01**	→ waits and continues extinguishing	**U09**	**OFF**	**OFF**
	If Exhausting Temp < **Th01**	→ starts Timer **T16** of final cleaning	**Velocità Max**		
Control after **T16**	If Exhausting Temp < **Th01**	→ goes in **Check Up**			

6.9 Normal

Parameters	Controls		Combustion Fan	Auger	Igniter
T14	If Exhausting Temp < Thermostat **Th03** or If Exhausting Temp < **Extinguishing Thermostat** for the used power	→ starts Timer **T14** of pre-extinguishing waiting	**User's Power**	**User's Power**	**OFF**
Control after **T14**	→ Goes in **Extinguishing** with error **Er03**				
	If Exhausting Temp > Thermostat **Th07**	→ goes in **Modulation**			
A01=**1** o **2**	If Room Temperature > **Room Thermostat**	→ goes in **Modulation**			
A07=**1**	If Input **AUX** open				
A07=**2**	If Input **AUX** open	→ goes in **Standby**			
T15	If Exhausting Temp > Thermostat **Th08**	→ starts Timer **T15**			
Control after **t15**	→ Goes in **Extinguishing** phase for **Security**				

6.10 Modulation

Parameters	Controls		Combustion Fan		Auger		Igniter
T14	If Exhausting Temp. < Thermostat **Th03** or If Exhausting Temp. < **Extinguishing Thermostat** for the used power	→ starts Timer **T14** of pre-extinguishing waiting	**A06=1**	**A06=0**	**A06=1**	**A06=0**	**OFF**
Control after **T14**	Goes in **Extinguishing** phase with error **Er03**		**U11**	**U03**	**C11**	**C03**	
T15	If Exhausting Temp. > Thermostat **Th08**	→starts Timer **T15**					
Control after **t15**	→ Starts **Extinguishing** with error **Er05**						
A01=2	If for time **T43** the Room Temperature>**Room Thermostat +d23**	→ goes in **Standby**					

6.11 Standby

Parameters	Controls		Combustion Fan	Auger	Igniter
T13 **Extinguishing** Control after **T13**	If Exhausting Temp > Thermostat **Th28**	→ starts Timer **T13**	**U09**	**OFF**	**OFF**
	If Exhausting Temp > Thermostat **Th28**	→ wait			
T16 **Final Cleaning** Control after **T16**	If Exhausting Temp < Thermostat **Th28**	→ starts **T16**	**Max Speed**		
	→ Goes in **Standby OFF**		**OFF**		

6.12 Extinguishing

Parameters	Controls		Combustion Fan	Auger	Igniter
T13 **Extinguishing** Control after **T13**	If Exhausting Temp > Thermostat **Th01**	→ starts Timer **T13**	**U09**	**OFF**	**OFF**
	If Exhausting Temp > Thermostat **Th01**	→ wait			
T16 **Pulizia Finale**	If Exhausting Temp < Thermostat **Th01**	→ starts Timer **T16**	**Max Speed**		
Control after **T16**	→ Goes in **OFF** without errors		**OFF**		
	→ Goes in **Block** with possible errors				

6.13 Block

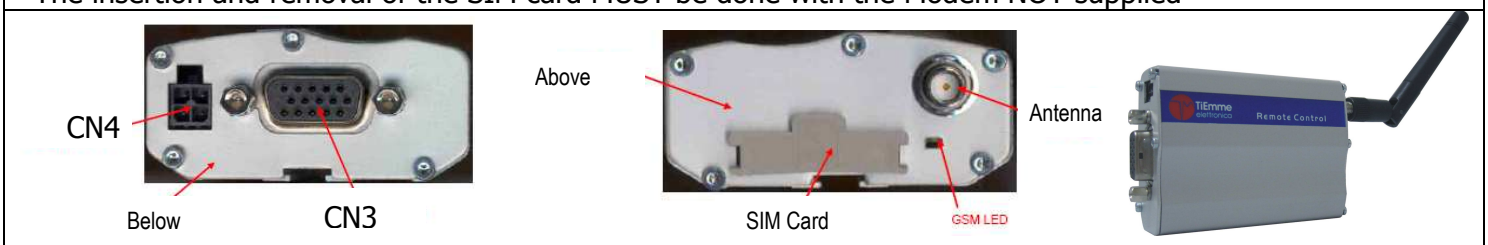
Controls	Combustion Fan	Auger	Igniter
To exit: Push for 3 seconds button **P1** With no more block conditions → Goes in **OFF**	**OFF**	**OFF**	**OFF**

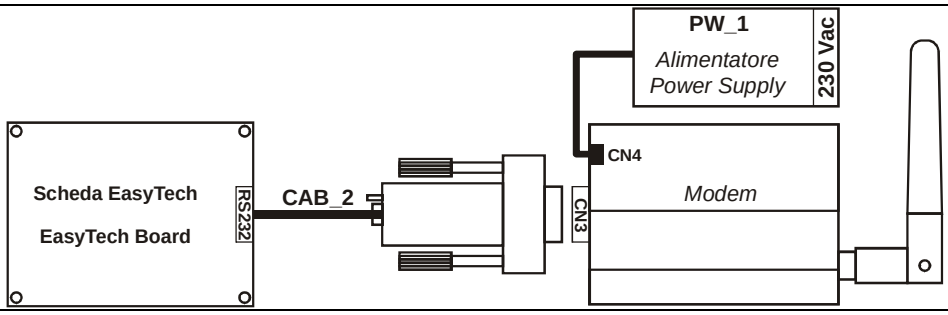
7 FUNCTIONS

7.1 MODEM MANAGEMENT

The system manages a modem module (given on demand) for the dialogue with the stove through SMS to operate the Ignition, Extinguishing, State's request and have information about the Block/Alarms conditions.
The Modem is connected to the Control Board's port RS232 with cables and connectors given; it is supplied with a AC/DC Power Supply unit.

- Use a SIM card in the Modem enabled to the traffic GSM data
- Desable the PIN request from the SIM
- The Modem management is activated with the parameter A50 =1
- The insertion and removal of the SIM card MUST be done with the Modem NOT supplied





The user can send an SMS to the Modem's SIM with a command word:	
Start	To start **Ignition** from stove OFF. The Modem sends back a message to the number from which it received the command with a status and a possible alarm error code.
Stop	To start **Extinguishing** from stove ON. The Modem sends back a message to the number from which it received the command with a status and a possible alarm error code.
Status	To ask the stove's **State**. The Modem sends back a message to the number from which it received the command with a status and a possible alarm error code.
Learn	To **Learn** the number to send an SMS in case of Block. If there is a Block condition, the Modem automatically sends a message to the learnt number with the stove's state and the alarm error code.
The key words can be written both capital and small.	

7.2 SUPPLY VOLTAGE LACK MANAGEMENT

In case of Supply Voltage lack, the system saves the most important functioning data.
With the return of the Supply Voltage, the system evaluates the saved data and:

- If the stove were ON and the Exhausting Temperature more than **Th06**+**d01** the system goes in **Recover Ignition**. Pushing the button P1 it is possible the sudden new system's Ignition.
- If the stove were ON but the Exhausting Temperature is less than **Th06**+**d01** the system goes in **Extinguishing** with error **Er15**.
  - If the stove were OFF, or in Extinguishing or Block, the system returns in the previous state.

7.3 COMBUSTION POWER CHANGE DELAY MANAGEMENT

When the system exits from the Ignition and goes in **Normal**,
the Combustion Power, starting from the Combustion Power 1, reaches the target one increasing the value with the delay time as the timer **T18**.
The other manual or automatic power changes are managed and actuated with the delay time as timer **T17**.

7.4 Brazier's periodic cleaning

When the stove is activated, the system automatically starts the brazier's periodic clearing.
With intervals as Timer **T07** (minutes) the Combustion is taken to Periodic Cleaning Power according to parameters **C08** and **U08** for the Timer **T08** (seconds).

7.5 Automatic combustion power management

In the Combustion Power setting **[par. 3.2]**, the user can set the Automatic modality **[A]**
The work power is automatically selected according to the Room Temperature and the value of the selected Room Thermostat:

- Room Temperature ≤ **Room Thermostat–d05**
  → The system goes to the maximum available Combustion Power
- **Room Thermostat–d05**< Room Temperature < **Room Thermostat**
  → The Combustion Power decreases reaching the Room Thermostat
- **Room** Temperature ≥ **Room Thermostat**
  → The system goes to Combustion Power 1 if **A06=0** or to Modulation Power if **A06=1**

Example:	**A06 = 1**	**Modality = [A]**	**Room Thermostat =25 °C**	**d05 = 5 °C**	**P03 = 5**

Room Temperature °C	**< 20**	**21**	**22**	**23**	**24**	**≥ 25**
Work Combustion Power	Power**5**	Power**4**	Power**3**	Power**2**	Power**1**	Power**1**

7.6 Heating power management

The Heating Fan works as follows:

- Is ON only if Exhausting Temperature is more than Thermostat **Th05**
- In Modulation or Standby for Room Thermostat it goes to Power 1
- In Modulation for Exhausting Temperature (Exhausting Temperature > **Th07**) goes to Maximum Power
- During all the Ignition phase goes to Power 1

The parameter **P06** sets the heating power management according to modalities:

- **P06=1** The Heating Power is the same of Combustion Power
- **P06=2** The Heating Power is automatically selected by the system according to the Exhausting Temperature, the value of the Thermostat **Th05** and the parameter **d04**

Esempio:	**P06=2**	**Th05 = 60 °C**	**d04 = 10 °C**	**P03 = 5**

Exhausting Temperature °C	**< 70**	**70 ÷ 79**	**80 ÷ 89**	**90 ÷ 99**	**100 ÷ 109**	**≥ 110**
Heating Power	**OFF**	Power**1**	Power**2**	Power**3**	Power**4**	Power**5**

7.7 Pellet Load Correction Management

The user could correct with procedure in Par. **3.5** the Auger's times ON of Pellet Loading in Step **– 7 ÷ 7**
P15 is the percentage value of the single correction Step and is applied on the Work default values.

Example	**P15=10%**	**C03=2,0**	**C04=3,0**	**C05=4,0**	**C06=5,0**	**C07=6,0**	**C11=1,0**
	Step= --1	**C03=1,8**	**C04=2,7**	**C05=3,6**	**C06=4,5**	**C07=5,4**	**C11=0,9**

The defined values are within the defined range P27 ÷ P05

7.8 Combustion fan correction management

The user could correct with procedure in Par. **3.6** the Combustion Fan Speed in Step **– 7 ÷ 7**
P16 is the percentage value of the single changing Step and is applied on the Work default values.

Example	**P16=5%**	**U03=1000**	**U04=1200**	**U05=1400**	**U06=1600**	**U07=1800**	**U11=900**
	Step= +3	**U03=1150**	**U04=1380**	**U05=1610**	**U06=1840**	**U07=2070**	**U11=1035**

The defined values are within the defined range P14 ÷ P30

7.9 Speed combustion fan management

The parameter **P25** sets the regulation modality of the Exhausting Fan Speed

P25=0	Exhausting Fan without Encoder: the speed is defined by the set voltage value [Volt]. The Regulation Step is of 5 Volt.
P25=1	Exhausting Fan with Encoder: the speed is defined by the set number of turns [RPM] In case of signal presence but regulation failed, the system goes in BLOCK with **Er08** alarm In case of sensor break with absence of the signal, the system goes in BLOCK with **Er07** alarm
P25=2	Exhausting Fan with Encoder: the speed is defined by the set number of turns [RPM] In case of signal presence but regulation failed, the system goes in BLOCK with **Er08** alarm In case of sensor break with absence of the signal, the system goes in BLOCK with **Er07** alarm. After the reset of the **BLOCK** done by the button **P1**, the system goes **Automatically** to **P25=0**